

DONGGUAN · OVER TWO DECADES IN DENIM

How we make your denim.

A working guide to developing denim with us — from the sample you send, to the strike-off, to the bulk roll.

一份「怎么和我们做定制」的工作手册：从你寄来的样，到手织样，再到大货卷。不讲空话，只讲流程与边界。

DEVELOPMENT GUIDE　　2026 / 27　　VOL. 01

01 — WHAT WE ACTUALLY RUN

Our side of the line.

Denim is yarn-dyed: we dye the warp before we weave it. Our two own plants run in that order — warping and rope dyeing first, weaving second — both on the same road in Zhongtang, Dongguan.

牛仔布是色织：先染经纱，再上机织布。两处自有厂区按这个顺序衔接——先整经、浆染，后织造，同在东莞中堂镇。





左：浆染（先） · 右：织造（后）

IN OUR OWN PLANTS — IN PROCESS ORDER

- 1 · Warping: cone yarn to ball / beam, ready for dyeing.
- 2 · Rope dyeing and slasher (sheet) dyeing, with sizing — indigo warp before weaving.
- 3 · Weaving: all rapier looms, reed width 150–230 cm.
- 4 · Inspection and 4-point roll check; warehouse and shipping.

PARTNER PLANTS, TO OUR WRITTEN SPEC

- Fabric finishing: sanforising, singeing, setting, stentering, softening.
- Washing and wash effects, against your approved swatch.
- Secondary processes: laser, coating, embossing, printing, functional finishes.
- We write the spec and roll-inspect on return — nothing is assumed.

02 — THE DEVELOPMENT PATH

Six steps, no surprises.

You always know where your order is. Each step has a written output and an agreed window — not a vague "soon".

每一步都有书面产出和约定时间，不给你一个含糊的「很快」。

01	You send a starting point 你发来起点：样布 / 照片 / 工艺单	Day 0
02	We confirm feasibility, weight, width, dye route 我们确认可行性、克重、门幅、染色路线	1 working day
03	Written quotation on the PI 书面报价写进 PI	2 working days
04	Hand-woven strike-off on our looms 自有织机出手织样	7–10 days
05	Spec locked: shade, shrinkage, width, skew 锁定规格：色光、缩水、门幅、纬斜	before bulk
06	Bulk: rope dye the warp → weave → inspect roll by roll → ship 大货：先浆染经纱 → 织造 → 逐卷检验 → 出货	25–35 days

03 — WHAT TO SEND US

Start with what you have.

You do not need a full tech pack to begin. A physical swatch is worth more than a screen image — indigo shifts with screen calibration.

不用一上来就给完整工艺单。一块实物布胜过一张屏幕图——靛蓝在不同屏幕上都会偏色。



SEND ANY ONE OF THESE

- A swatch you already use — we keep it as the physical master.
- A photo plus the weight you want, in oz or gsm.
- A short spec: composition, weight, width, stretch, shrinkage limits.
- Your target colour, or a master swatch to match.

Hanger card & washed sample. Ask for a hanger card to judge the base shade, and a washed sample to judge the final look. Washed samples are executed by our long-term partner wash plants — never presented as our in-house capacity.

挂卡看底色，洗水效果样看成衣效果；洗水效果样由长期合作洗水厂执行，不冒充自有产能。

04 — SAMPLE & SPEC

Agreed in black and white.

A strike-off is only the start. Before bulk we lock the measurable things in writing, so the reorder matches the first order.

手织样只是开始。大货前把可量化的东西白纸黑字锁定，返单才能对上首单。



WHAT GETS LOCKED BEFORE BULK

- Composition, weight (oz / gsm) and reed width.
- Shade against an approved physical master — never against a screen.
- Warp and weft shrinkage, declared before bulk on finished fabric.
- Skew and width tolerance, lot by lot.
- Test reports available on request; third-party inspection can be arranged.

No invented certificates. We do not hold standing certificates and will not name a lab or a number we cannot back. Test reports are available on request, and wording is confirmed in writing before you rely on it.

不编认证、不写机构名与编号；检测报告可应需求提供，口径以书面确认为准。

05 — BULK & TERMS

From roll to shipment.

We tell you honestly whether a construction will hold before you place the order — and if it will not, we say so early.

下单前先如实告诉你这个结构能不能站得住；站不住，早说。

BULK & INSPECTION

- Bulk in our own two plants: warp rope-dyed first, then woven — 25–35 days.
- Every roll inspected before dispatch; 4-point system.
- Fabric finishing and washing done by partner plants to our written spec, with roll-by-roll check on return.

COMMERCIAL TERMS

- Stock from 300 m; custom development from 3,000 m (negotiable).
- Stock dispatch within 48 hours of stock and payment confirmation.
- FOB Guangzhou. T / T, PayPal or company account — confirmed in writing on the PI.
- One working day to reply, two working days to quote.

TALK TO A PERSON, NOT A FORM

sales@futuretextilemill.com · +86 133 6076 5746

对外唯一商务邮箱 sales@futuretextilemill.com；法定主体 东莞市德永盛纺织服装有限公司（USCC 91441900MABUPQ9763）。