DONGGUAN · GUANGDONG · OVER TWO DECADES IN DENIM

# Denim *Fabric* Collection 2026

RAW INDIGO · ROPE DYED · MILL DIRECT

Stock from 300 m · Custom development from 3,000 m · FOB Guangzhou

20 denim qualities — indigo warp rope-dyed first, then woven in our two own plants; finished by partner factories to our written spec. Fabric only — mill-direct.

# Two own plants.
# *One chain, start to finish.*

A dye house and a weaving mill, both ours, in Zhongtang Town, Dongguan — denim is yarn-dyed, so we rope / slasher-dye the indigo warp first, then weave it. Warping, dyeing with sizing, weaving, inspection, dispatch and the ready-stock warehouse are all in-house. Fabric finishing is run by long-term partner specialist factories to our written spec. We do not run a garment wash plant.

*01*

### Weaving mill

Rapier looms, reed width to 230 cm, 4-colour weft. Warping, beaming and weaving on our own floor.

*02*

### Dye house

Rope dyeing and slasher (sheet) dyeing. Finishing by partner plants to our written spec; 4-point inspection before dispatch is ours.

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**300 m**
Stock qualities, warehouse dispatch

**3,000 m**
Custom development MOQ (negotiable)

**48 h**
In-stock dispatch after stock & payment confirmation

**7–10 d**
Sample development per round

**BOUNDARY OF CAPACITY**

Fabric finishing, garment washing and all secondary processes (laser, coating, wax, embossing, printing, functional finishes and lamination) are executed by long-term partner specialist factories — not in-house mill capacity. We write the specification, follow up and roll-inspect before dispatch.

IN-STOCK PROGRAMME · 1/5

# In-stock programme.

Ready-woven qualities held in our warehouse. Stock from 300 m; dispatched within 48 hours of stock and payment confirmation.



**1688#** 3×1 RHT

## 1688# Indigo Blue

Summer-weight 7 oz lyocell-cotton denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 235 gsm · 7 oz | Width | 180 cm |
| Content | 65.1 Cotton 17.6 Lyocell 16.7 Polyester 0.6 Spandex | | |
| Stock | 300 m | | *Price on request* |

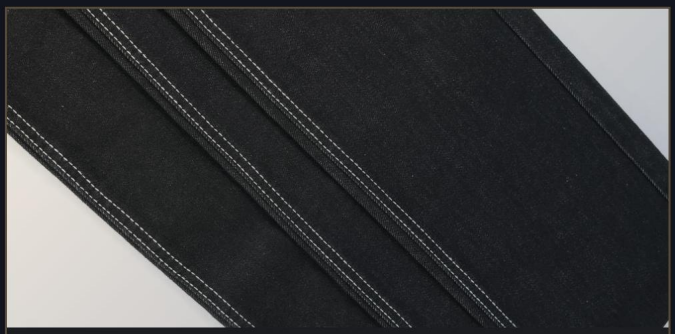


**8011-1#** 3×1 RHT

## 8011-1# Indigo Grey

Everyday 10.6 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 360 gsm · 10.6 oz | Width | 170 cm |
| Content | 72.4 Cotton 26.4 Polyester 1.2 Spandex | | |
| Stock | 300 m | | *Price on request* |

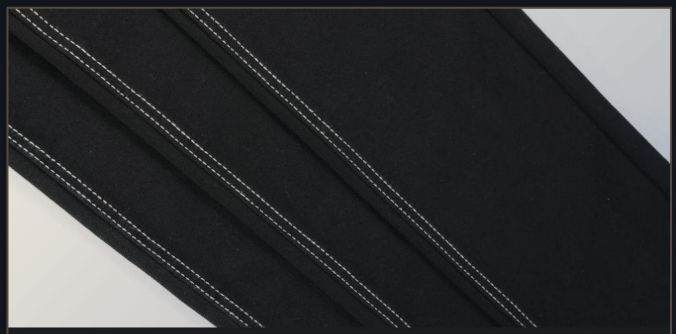


**8011-2#** 3×1 RHT

## 8011-2# Black Gold / White Back

Everyday 10.6 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 360 gsm · 10.6 oz | Width | 170 cm |
| Content | 72.4 Cotton 26.4 Polyester 1.2 Spandex | | |
| Stock | 300 m | | *Price on request* |



**8011-3#** 3×1 RHT

## 8011-3# Black Face / Black Back

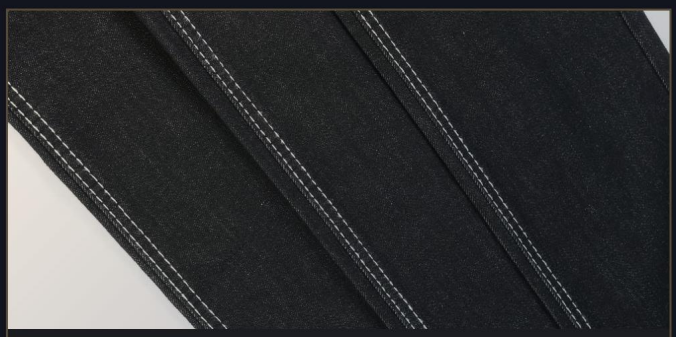
Everyday 10.6 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 360 gsm · 10.6 oz | Width | 170 cm |
| Content | 72.4 Cotton 26.4 Polyester 1.2 Spandex | | |
| Stock | 300 m | | *Price on request* |

IN-STOCK PROGRAMME · 2/5

# In-stock programme.

Ready-woven qualities held in our warehouse. Stock from 300 m; dispatched within 48 hours of stock and payment confirmation.



**1066-2#** 3×1 RHT

## 1066-2# Black Face / White Back

Everyday 9.7 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 330 gsm · 9.7 oz | Width | 180 cm |
| Content | 64.4 Cotton 34.1 Polyester 1.5 Spandex | | |

Stock 300 m *Price on request*



**1066-8#** 3×1 RHT

## 1066-8# Indigo Grey

Everyday 9.5 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 322 gsm · 9.5 oz | Width | 180 cm |
| Content | 64.4 Cotton 34.1 Polyester 1.5 Spandex | | |

Stock 300 m *Price on request*



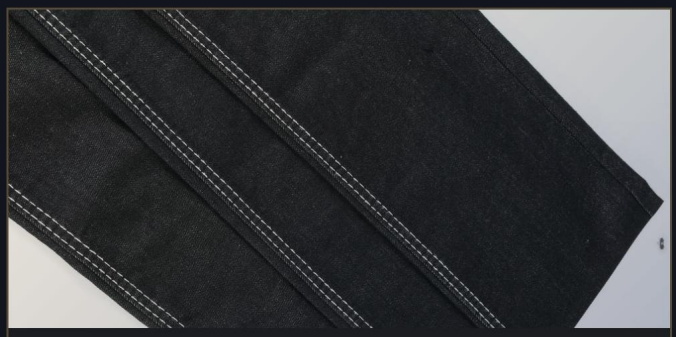
**1082#** 3×1 RHT

## 1082# Extra Dark Indigo

Everyday 9 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 305 gsm · 9 oz | Width | 170 cm |
| Content | 70 Cotton 28 Polyester 2 Spandex | | |

Stock 300 m *Price on request*



**1082-1#** 3×1 RHT

## 1082-1# Black Face / White Back

Everyday 9 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 305 gsm · 9 oz | Width | 170 cm |
| Content | 70 Cotton 28 Polyester 2 Spandex | | |

Stock 300 m *Price on request*

IN-STOCK PROGRAMME · 3/5

# In-stock programme.

Ready-woven qualities held in our warehouse. Stock from 300 m; dispatched within 48 hours of stock and payment confirmation.



**1086#** 3×1 RHT

## 1086# Extra Dark Indigo

Everyday 9.8 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 333 gsm · 9.8 oz | Width | 170 cm |
| Content | 75 Cotton 24 Polyester 1 Spandex | | |

Stock 300 m *Price on request*



**1086-1#** 3×1 RHT

## 1086-1# Blue Grey / White Back

Everyday 9.8 oz dual-core denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 333 gsm · 9.8 oz | Width | 170 cm |
| Content | 75 Cotton 24 Polyester 1 Spandex | | |

Stock 300 m *Price on request*



**1099-2#** 3×1 RHT

## 1099-2# Extra Dark Indigo

Everyday 10.7 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 363 gsm · 10.7 oz | Width | 170 cm |
| Content | 78 Cotton 20 Polyester 2 Spandex | | |

Stock 300 m *Price on request*



**1388#** 3×1 RHT

## 1388# Extra Dark Indigo

Everyday 8 oz lyocell-cotton denim, with just enough give.

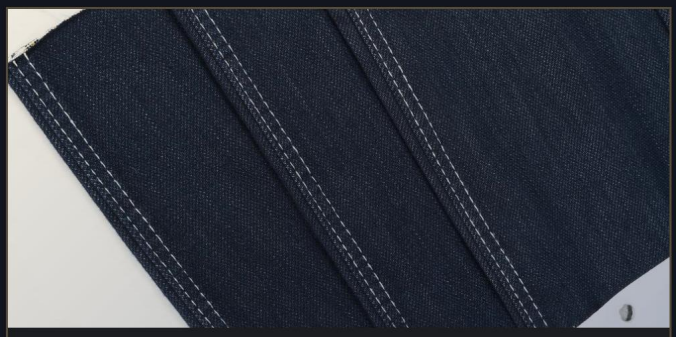
| | | | |
|---|---|---|---|
| Weight | 270 gsm · 8 oz | Width | 180 cm |
| Content | 65.1 Cotton 17.6 Lyocell 16.7 Polyester 0.6 Spandex | | |

Stock 300 m *Price on request*

IN-STOCK PROGRAMME · 4/5

# In-stock programme.

Ready-woven qualities held in our warehouse. Stock from 300 m; dispatched within 48 hours of stock and payment confirmation.



**1618#** 3×1 RHT

## 1618# Extra Dark Indigo (Gold Stripe)

Everyday 8.8 oz non-fade denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 300 gsm · 8.8 oz | Width | 170 cm |
| Content | 68.8 Cotton 27.2 Polyester 3.4 Viscose 0.6 Spandex | | |
| Stock | 300 m | | *Price on request* |



**1625#** 3×1 RHT

## 1625# Extra Dark Indigo

Summer-weight 6.6 oz slub-textured denim, in crisp rigid hand.

| | | | |
|---|---|---|---|
| Weight | 225 gsm · 6.6 oz | Width | 178 cm |
| Content | 95 Cotton 5 Linen | | |
| Stock | 300 m | | *Price on request* |



**1628#** 3×1 RHT

## 1628# Extra Dark Indigo (Stripe)

Everyday 9.8 oz non-fade denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 331 gsm · 9.8 oz | Width | 170 cm |
| Content | 68.8 Cotton 27.2 Polyester 3.4 Viscose 0.6 Spandex | | |
| Stock | 300 m | | *Price on request* |



**1633-8#** 3×1 RHT

## 1633-8# Indigo Blue

Summer-weight 7 oz lyocell-cotton denim, in crisp rigid hand.

| | | | |
|---|---|---|---|
| Weight | 242 gsm · 7 oz | Width | 180 cm |
| Content | 65.3% Cotton 20.7% Lyocell 14% Polyester | | |
| Stock | 300 m | | *Price on request* |

IN-STOCK PROGRAMME · 5/5

# In-stock programme.

Ready-woven qualities held in our warehouse. Stock from 300 m; dispatched within 48 hours of stock and payment confirmation.



**1648#** 3×1 RHT

## 1648# Extra Dark Indigo

Everyday 8.8 oz non-fade denim, with just enough give.

| | | | |
|---|---|---|---|
| Weight | 298 gsm · 8.8 oz | Width | 160 cm |
| Content | 65 Cotton 33 Polyester 2 Spandex | | |

Stock 300 m *Price on request*



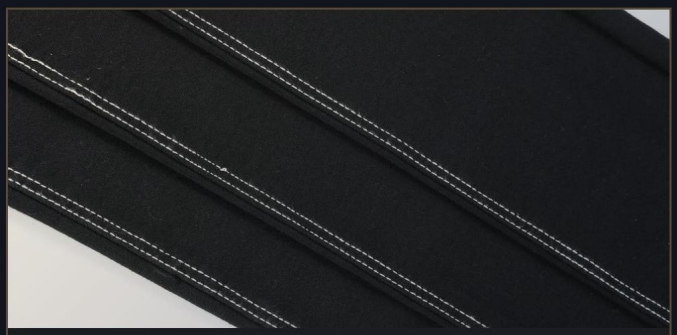
**2603#** 3×1 RHT

## 2603# Extra Dark Indigo

Everyday 9.8 oz lyocell-cotton denim, in crisp rigid hand.

| | | | |
|---|---|---|---|
| Weight | 333 gsm · 9.8 oz | Width | 170 cm |
| Content | 77.4 Cotton 22.6 Lyocell | | |

Stock 300 m *Price on request*



**6605-3#** 3×1 RHT

## 6605-3# Black Face / Black Back

Heavyweight 13.3 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 452 gsm · 13.3 oz | Width | 170 cm |
| Content | Cotton stretch fabric (full spec on request) | | |

Stock 300 m *Price on request*



**8022#** 3×1 RHT

## 8022# Extra Dark Indigo

Everyday 10.3 oz non-fade denim, with strong snap-back.

| | | | |
|---|---|---|---|
| Weight | 350 gsm · 10.3 oz | Width | 180 cm |
| Content | 72.4 Cotton 26.4 Polyester 1.2 Spandex | | |

Stock 300 m *Price on request*

# Every finish, to a written spec.

This page separates what we make in-house from what our partner plants run. Shrinkage, skew and colour-fastness data are not published as standard values; third-party testing can be arranged for the quality you order.

W · WASH REFERENCE

## Wash reference (partner plants)

Four base washes executed by our long-term partner garment wash plants. Use this reference to lock the target look for custom development, or to compare fades when choosing stock. Not in-house capacity.

P · SECONDARY PROCESSES

## Secondary processes (partner plants)

Laser, coating, wax, embossing, printing, repellent finishes, flame retardant and TPU lamination — run by long-term partner specialist factories. We specify, follow up and roll-inspect before dispatch.

R · RAPIER LOOMS

## Rapier looms, no selvedge

Woven on rapier looms; we do not produce red-line selvedge denim.

F · FINISHING (PARTNER PLANTS)

## Finishing spec & QC

Sanforising, singeing, stentering and softening are run by partner plants to our written spec; 4-point inspection on every roll before dispatch is ours. Shrinkage, skew and fastness: third-party testing arranged on request.

01 Swatch 02 Order 03 Production 04 QC 05 Ship

START WITH A SWATCH

# Tell us the *fabric you need.*

Send a swatch, a photograph or a tech pack. We quote the route, weave a strike-off in 7–10 days and hold the shade through bulk.

| | |
|---|---|
| MOQ | Stock from 300 m · Custom development from 3,000 m (negotiable) |
| LEAD TIME | Sampling 7–10 days · Bulk 25–35 days · In-stock dispatch within 48 h of stock & payment confirmation |
| PRICING | Price on request — quotations are issued per quality and quantity in the proforma invoice |
| SHIPPING | FOB Guangzhou (Incoterms 2020) |
| PAYMENT | T/T · PayPal · Company-to-company bank transfer |
| MILL | Building 3, No. 25 Dongbo Industrial Road, Zhongtang Town, Dongguan, Guangdong, China |
| PHONE | +86 13360765746 |
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